

State of California  
AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-7-64  
Relating to Certification of New Off-Road Compression-Ignition Engines

DETROIT DIESEL CORPORATION

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9; and

Pursuant to the December 15, 1998 Settlement Agreement between the Air Resources Board and Detroit Diesel Corporation and any modifications to the Settlement Agreement;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engine and emission control system produced by the manufacturer are certified as described below for use in off-road equipment:

Model Year: 2001

Typical Equipment Usage: Loader and Pump

Fuel Type: Diesel

<p><u>Engine Family</u> 1DDXL12.7VGD (Series 60, 12.7 L)</p>	<p>Engine Displacement (liters) 12.7</p>	<p>Useful Life (hours) 8000</p>	<p>Emission Control Systems and Special Features Direct Diesel Injection Turbocharger Engine Control module Charge Air Cooler</p>
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Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The exhaust emission certification standards and certification values for hydrocarbons (HC), oxides of nitrogen (NOx), or non-methane hydrocarbons plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) (units are expressed in grams per kilowatt-hour (g/kw-hr)), and the opacity-of-smoke certification standards and certification values in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family are as follows (Title 13, California Code of Regulations, Section 2423):

Engine Power Rating (kw)	Emission Standard Category		Exhaust Emissions (g/kw-hr)					Smoke Opacity (%)		
			HC	NOx	NMHC+NOx	CO	PM	Accel	Lug	Peak
225≤KW<450	Tier 2	Standard	N/A	N/A	6.4	3.5	0.20	20	15	50
		Certification	--	--	6.0	1.6	0.12	13	3	29

BE IT FURTHER RESOLVED: That the listed engine models also comply with "Emission Control Labels— 1996 and Later Off-Road Compression-Ignition Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model-year.

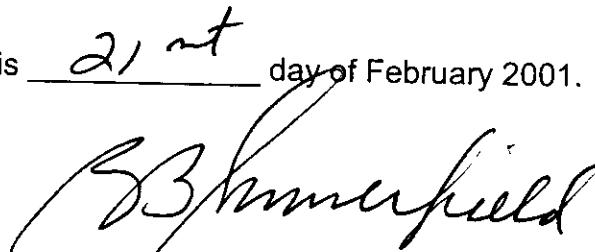
BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Sections 2425 and 2426).

BE IT FURTHER RESOLVED: That the aforementioned engine family has been conditionally certified subject to the following conditions:

1. The Settlement Agreement is in effect.
2. The manufacturer is in compliance with all applicable certification requirements of the Settlement Agreement.

Engines certified under this Executive Order must conform to all applicable California emission regulations and to all applicable terms and conditions of the Settlement Agreement.

Executed at El Monte, California this 21<sup>st</sup> day of February 2001.

A handwritten signature in black ink, appearing to read "R. B. Summerfield", is written over the printed name and title below.

R. B. Summerfield, Chief  
Mobile Source Operations Division

ATTACHMENT

Engine Model and Family Form

Manufacturer: Detroit Diesel Corporation

Engine category: Nonroad CI

EPA Engine Family: 1DDXL12.7VGD

Mfr Family Name: SERIES 60, 12.7L

Process Code: New Submission

U-R-7-64

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
1A21	S60, 12.7L	500 @ 2100	252.5	176.3	1550 @ 1350	281.7	126.5	DOE, EC, TAA (all ratings)
1A18		500 @ 1800	269.6	161.4	1550 @ 1350	281.7	126.5	
2A21	S60, 12.7L	475 @ 2100	241.3	168.5	1550 @ 1350	283.6	127.3	
2A18		475 @ 1800	277.4	166.1	1550 @ 1350	283.6	127.3	
3A21	S60, 12.7L	450 @ 2100	227.7	159.0	1550 @ 1350	286.7	128.7	
3A18		450 @ 1800	260.2	155.8	1550 @ 1350	286.7	128.7	
1B21	S60, 12.7L	425 @ 2100	221.7	154.8	1475 @ 1350	272.6	122.4	
1B18		425 @ 1800	251.3	150.4	1475 @ 1350	272.6	122.4	
1C21	S60, 12.7L	400 @ 2100	210.1	146.7	1400 @ 1350	259.1	116.3	
1C18		400 @ 1800	235.1	140.7	1400 @ 1350	259.1	116.3	
1D21	S60, 12.7L	375 @ 2100	198.3	138.5	1350 @ 1350	250.8	112.6	
1D18		375 @ 1800	218.1	130.6	1350 @ 1350	250.8	112.6	
2D21	S60, 12.7L	350 @ 2100	184.1	128.6	1350 @ 1350	252.8	113.5	
2D18		350 @ 1800	207.6	124.3	1350 @ 1350	252.8	113.5	
1E21	S60, 12.7L	325 @ 2100	171.4	119.7	1150 @ 1350	213.1	95.7	
1E18		325 @ 1800	192.9	115.5	1150 @ 1350	213.1	95.7	
1F21	S60, 12.7L	300 @ 2100	158.4	110.6	1050 @ 1350	195.1	87.6	
1F18		300 @ 1800	177.5	106.3	1050 @ 1350	195.1	87.6	

# Engine Model Summary Form

Manufacturer: **Detroit Diesel Corporation**

Engine category: **Nonroad CI**

EPA Engine Family: **1DDXL12.7VGD**

Mfr Family Name: **SERIES 60, 12.7L**

Process Code: **New Submission**

1/5/01

U-2-7-64

1.Engine Code	2.Engine Model	3.BHP@RPM (SAE Gross)	4.Fuel Rate: mm/stroke @ peak HP (for diesel only)	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
GS1	S60, 12.7L GEN SET	490 @ 1800	277.8	166.3	NA	NA	NA	EC, TAA (ALL RATINGS)
GS2	S60, 12.7L GEN SET	455 @ 1800	264.0	158.1	NA	NA	NA	
GS3	S60, 12.7L GEN SET	415 @ 1800	235.9	141.2	NA	NA	NA	
1H21 1H18	S60, 12.7L	500 @ 2100 500 @ 1800	247.1 277.9	172.6 166.4	1650 @ 1350 1650 @ 1350	312.8 312.8	140.4 140.4	
2H21 2H18	S60, 12.7L	450 @ 2100 450 @ 1800	222.0 256.5	155.0 153.5	1550 @ 1350 1550 @ 1350	297.3 297.3	133.5 133.5	
3H21 3H18	S60, 12.7L	400 @ 2100 400 @ 1800	197.2 226.6	137.7 135.6	1550 @ 1350 1550 @ 1350	299.1 299.1	134.3 134.3	
1J23	S60, 12.7L	500 @ 2300	245.1	187.5	1650 @ 1350	298.9	134.2	
2J22	S60, 12.7L	445 @ 2200	228.8	167.4	1475 @ 1350	273.3	122.7	
3J22	S60, 12.7L	400 @ 2200	202.9	148.4	1350 @ 1350	248.3	111.5	